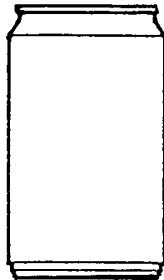


**375 ml CAN
SHIMMING
S014.0**

Models Affected: 600 Series 90 Venders Only.

Reason: To supply set-up information to vend the 375 ml Can in Model 600 Series 90 venders.



375 ml Can

Height: 5.15" (130.8mm)
Width: 2.59" (65.8mm)

Wide Column Set-Up					
Loading Depth	Can Retainer	Parts Per Column	Cam(s) Required	Cam Setting	Rear Spacer
3 (load with all tops in one direction)	2	2 - right ribbed shims 801,804,890.21 2 - left ribbed shims 801,804,900.21	green 801,804,410.41 gold 801,804,400.11	#2 (6 notches)	maximum depth 497,073,900.03 Hole #23 at top. Hook to shim hanger rod on bottom.

Narrow Column Set-Up			
Loading Depth	Cam Setting	Parts Per Column	Rear Spacer
3 (load with all tops in one direction)	1 (3 notches)	1 - can stop shim, right 497,070,130.83 1 - rotor, narrow 801,201,230.01 1 - large product sold-out paddle 432,070,270.03 1 - sold-out switch (see page 2)	Maximum depth 497,073,700.03 Hole #23 at top. Important: Do not hook bottom to shim rod.

375 ml CAN CAPACITIES	
	Model 600
WIDE COLUMN	105
NARROW COLUMN	57
TOTAL	600

Parts required per vender:

6 - 801,804,890.21	ribbed shim, right
6 - 801,804,900.21	ribbed shim, left
3 - 801,804,410.41	vending cam, green
3 - 801,804,400.11	adjustable cam, gold
3 - 497,073,900.03	maximum depth rear spacer, wide
5 - 497,070,130.83	can stop shim, right
5 - 801,201,230.01	rotor, narrow
5 - 432,070,270.03	large product sold-out paddle
5 - 497,073,700.03	maximum depth rear spacer, narrow

On venders that the sold-out paddle is changed in the field, you must also install a new sold-out switch.

5 - see list	sold-out switch
804,100,920.01	SIID
804,100,910.01	Non SIID

Parts required per wide column:

2 - 801,804,890.21	ribbed shim, right
2 - 801,804,900.21	ribbed shim, left
1 - 801,804,410.41	vending cam, green
1 - 801,804,400.11	adjustable cam, gold
1 - 497,073,900.03	maximum depth rear spacer, wide

VENDER SET-UP FOR WIDE COLUMNS:

1. Unplug the vender.
2. Install two right and two left ribbed shims in each wide column.
3. Set maximum depth rear spacer so the bottom hooks to the shim hanger rod and the top is in hole location #23.
4. Install green vending cam.
5. Install gold adjustable cam.
6. Set the cam to #2 which shows six notches.
7. Set the discharge member and closure strip for cans.
8. Cans must be loaded with the tops in the same direction. (i.e. All tops to the back, or all tops to the front.)

Parts required per narrow column:

1 - 497,070,130.83	can stop shim, right
1 - 801,201,230.01	rotor, narrow
1 - 432,070,270.03	large product sold-out paddle
1 - 497,073,700.03	maximum depth rear spacer, narrow

On venders that the sold-out paddle is changed in the field, you must also install a new sold-out switch.

1 - see list	sold-out switch
804,100,920.01	SIID
804,100,910.01	Non SIID

VENDER SET-UP FOR NARROW COLUMNS:

1. Unplug the vender.
2. Install one can stop shim on the right side of each narrow column.
Note: The rotor needs to be set as if the first can has been delivered, to allow proper installation of shim.
3. Install large product sold-out paddle.
Note: A new sold-out switch needs to be installed with a large product sold-out paddle.
4. Adjust the cam setting to #1 which shows three notches.
5. Ensure narrow rotor is being used.
6. Install maximum depth rear spacer in hole #23 at the top and let the bottom hang free. Push the bottom of the rear spacer to the back of the vender. DO NOT hook the bottom of the rear spacer to the shim hanger rod.
7. Set rotors back to the loading position.
8. Set discharge member and closure strips for cans.
9. Cans must be loaded with the tops in the same direction. (i.e. All tops to the back, or all tops to the front.)
10. Important: After loading cans, make sure to pull the plastic gate strips forward to secure the cans. Failure to do this may result in can jams, stand-ups, or cans falling out of the column.